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Regioselective Benzoylation of N-Protected D-Glucosamine

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REGIOSELECTIVE BENZOYLATION OF N-PROTECTED D-GLUCOSAMINE

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ABSTRACT

Regioselective benzoylations of $2-\text{deoxy}-2-[(2,2-\text{diethoxycarbonylvinyl})amino]-\alpha-D-glucopyranose (1) yielded$ 6-mono-O- (2) 3,6-di-O- (3), 4,6-di-O- (4) and 1,3,6-tri-O-benzoyl- (5) derivatives. The fully benzoylated compound6 was the major product when excess of benzoyl chloride wasused. The di-O-acetyl derivatives (7 and 8) of 3 and 4respectively were also prepared. The structures of 2-8 arebased on analytical and/or spectroscopic data. Some data onMS fragmentation pathways of the partially protectedcompounds 2 and 4 are also reported.

INTRODUCTION

Selectively esterified monosaccharide derivatives are useful precursors for specific functionalisation $^{1-2}$ and for syntheses.³ oligosaccharide On the other hand, D-glucosamine is a frequent structural unit in natural oligo- and polysaccharides. Regioselective acylation of sugar derivatives has been performed by both chemical^{1,2,4} and enzymatic⁵⁻⁸ methods and regioselective benzoylation carried out on pentopyranosyl^{9,10} has been and hexopyranosylamines.² This paper describes our findings regarding the regioselective benzoylations of 2-deoxy-2- $[(2,2-diethoxycarbonylvinyl)amino]-\alpha-D-glucopyranose¹¹$ (1), which D-glucosamine derivative is а suitable for N-deprotection.2,11

RESULTS AND DISCUSSION

The results from the treatment of 2-deoxy-2-[(2,2diethoxycarbonylvinyl)amino]- α -D-glucopyranose (1) with 2-5.5 mol of benzoyl chloride in pyridine at different temperatures are shown in Table I. Although the work-up of these reactions involves a distribution between water and chloroform (see Experimental), TLC of the residue of the aqueous layer after concentration showed no presence of benzoyl derivatives 2-6. Compounds 2-4 each have a free anomeric hydroxyl group. However, they do not mutarotate and 3 and 4 on acetylation yield (see Experimental), exclusively the α -acetates 7 and 8, respectively. Additionally, the 1-O-benzoyl derivatives 5 and 6 have the α anomeric configuration (see below). These facts are in agreement with data reported for 2-(2-acylvinylamino)-2deoxy-a-D-glucopyranose their tetra-O-acetyl and derivatives which indicate that the N-(2-acylvinyl) group reinforces the anomeric effect.¹¹ Moreover, it has also been described¹² that the catalytic de-O-acetylation at C-1 1,3,4,6-tetra-O-acetyl-2-(2-acylvinylamino-2-deoxy- α of and β -D-glucopyranoses yielded only 3,4,6-tri-O-acetyl- $2-(2-acylvinylamino)-2-deoxy-\alpha-D-glucopyranoses.$



	1	2	3	4	5	6	7	8
R^1	н	н	н	н	Bz	Bz	Ac	Ac
R ²	н	Н	Bz	H	Bz	Bz	Bz	Ac
R ³	Н	Н	н	Bz	Н	Bz	Ac	Bz
R ⁴	Н	Bz						

REGIOSELECTIVE BENZOYLATION OF N-PROTECTED D-GLUCOSAMINE

partially protected compounds which The can be isolated with best yields are 2 (Table 1, entry 2), 3 and 5 (Table 1, entry 3). The experiments at low temperature (entries 1-3) indicate that the order of reactivity on benzoylation of 1 is OH-6>OH-3>OH-1~OH-4. The experiments at r.t. and 45 °C (entries 4 and 5) show that no significant regioselectivity takes place over 0 °C. The primary hydroxyl group is esterified more readily than are hydroxyl groups, secondary as is described for hexopyranosides.¹³ hexopyranosylamines² and The low glucose,¹⁴ reactivity of OH-4 has been observed in α -glucosides⁴ and glucosylenamines,² and may be due to steric hindrance through a gauche interaction with CH_OBz (considering that HO-6 is esterified first) and BzO-3. The relatively low reactivity of the anomeric hydroxyl group is attributed to its axial position^{2,9,11} and to the steric effect of the bulky enamino group on C-2. The HO-3 in 1 is less the hydroxyl reactive than same group in glucosylenamines,² which may be explained by the above mentioned steric effect of the enamino group.

The acetyl derivatives 7 and 8 were prepared in order to complete the structural study of 3 and 4 respectively.

The structures of 2-8 were based on UV, IR, 1 H and 13 C NMR, analytical and/or mass spectroscopic data.

Compounds 2-8 showed low stretching frequencies for NH cm^{-1}) C=0 (1647-1674 cm^{-1}) (3230-3290 and groups, chelated structure.^{11,15} This fact was indicative of a also confirmed by the chemical shifts (see Tables 2-4) for the resonances of the NH (9.08-9.32 ppm) and one C=O group the high value for $J_{NH,=CH}$ (167.9-169.8 ppm) and by indicative (12.7 - 14.6)Hz, Table 3) which is of antiperiplanar protons.

The values of $J_{1,2}$ (~3.7 Hz), the high and positive optical rotation of 2-8 and the ¹H δ values for the 1-OAc signal (~2.21 ppm) in 7-8 showed α (D) configuration for prepared compounds. The ${}^{3}J_{HH}$ values for 3-8 indicated the

<u>.</u>
of
Benzoylations
Table

intry	Temp.	[BzC1]/1	Benzoy	lated	derivati	ve and	yield (%)	Benzoy	/lated	positior	(%) S
	(0°)	in mol	2	e	4	ъ	9	9-H0	0H-4	0H-3	L-HO
	-40	2:1	31.0	1.2	0.5	1 1 1	8	32.7	0.5	1.2	1 1 1
	-15	3:1	37.0	2.0	0.4	0.6	1	40.0	0.4	2.6	0.6
	0	4:1		15.0	5.0	16.0	16.0	52.0	21.0	47.0	32.0
	r.t.	9:2		1 1) 	3.0	80.0	83.0	80.0	83.0	83.0
	45	11:2	1 8 1	t F J	2 1 1	1	92.0	92.0	92.0	92.0	92.0

Table 2. ^{1}H NMR chemical shifts (8, ppm) of compounds 2-8 in CDCl3.

Comp.	Sugar r	pui.						Enamino	group		
	H-1	н-2	н-3	H-4	H-5	9-Н	, 9-Н	HN	=CH	CH2	CH3
2 a	5.13dd	ε ι ι ν	.50-3.1(<m0< th=""><th>4.30- 3.80m</th><th>4.53dd</th><th>4.40dd</th><th>9.08dd</th><th>8.00d</th><th>4.10g 4.04g</th><th>1.21t 1.19t</th></m0<>	4.30- 3.80m	4.53dd	4.40dd	9.08dd	8.00d	4.10g 4.04g	1.21t 1.19t
3b	5.47d	3.61td	5.64t	3.82t	4.38 m	4.73åå	4 .63dd	9.14dd	8.02d	4.14g 4.04g	1.25t 1.17t
4 Þ	5.40bđ	3.47td	4.20t	5.34t	4 .53ddd	4.63dd	4.34dd	9.30dđ	8.10đ	4.199 4.11g	1.30t 1.24t
5 b	6.53d	3.85td	5.69t	3.88m	4 .20m	4.88dd	4 .51dd	9.21dd	8.00đ	4.08q 4.05q	1.18t 1.17t
6 b	6.61d	4.10- 3.90m	6.03t	5.79t	<4	.65-4.39	<u>م</u>	9.23dd	7.96d	4.12q 4.10- 3.90m	1.18t 1.15t
q۲	6.24d	3.74tđ	5.59t	5.34t	4 .21m	<-4.48-	4.32m->	9.08dd	7.78d	4.15q 3.93q	1.12t 1.06t
q 8	6.24d	3.67tđ	5.53t	5.43t	4 .35m	<-4.57-	4.40m->	9.15dd	7.93d	4.15q 4.10q	1.20t 1.17t

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a. In (CD₃)₂SO. b. In CDCl₃.

Table 3. ¹H NMR coupling constants (Hz) of compounds **2-8**.

Comp.	Sugar r	jng						Enamino	group	
	J1,2	J2, 3	J3,4	J4,5	J5, 6	J5, 6'	J6, 6'	JNH, =CH	J2, NH	³ Ј _Н , н (Еt)
8 0	3.7	1 	5 1 1	3 4 1	2.5	5.0	12.5	14.3	0.0	7.0
3 b	3.5	10.0	10.0	10.0	3.5	2.3	12.3	14.3	10.0	7.1
₫	3.7	9.7	9.7	9.7	2.7	4.3	11.9	13.7	9.7	7.1
5 b	3.7	10.0	10.0	# 1 1	3.5	2.2	12.3	12.7	9.2	7.1
6 b	3.8	9.9	6.9	6.9	1	 	8 	14.6	9.6	7.1
d7	3.7	9.8	9.8	9.8	} } 	1 1 1	1	13.3	9.8	7.1
q 8	3.7	9.7	9.7	6.7	1 1 1	i 1 1	1 1 1	13.1	9.7	7.1
a. In b. In C	(CD3)2S0.									

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Table 4. ¹³C NMR chemical shifts (δ , ppm) for the sugar rings of compounds 2-8.

Comp.	C-1	C-2	C-3	C-4	C-5	C-6
2 ^a	90.7	63.4	71.6	69.7	70.2	64.2
3 ^b	91.5	62.5	74.8	69.4	70.3	63.2
4 ^b	91.4	63.9	71.6	70.6	67.7	62.9
5 ^b	91.6	61.3	73.8	68.5	73.0	62.8
ep	91.4	61.4	71.2	68.4	70.0	62.1
7 ^b	90.6	61.1	71.2	67.6	70.0	61.8
8 b	90.3	60.7	70.6	68.5	69.9	62.2

a. In $(CD_3)_2$ SO.

b. In CDCl₃.

presence of a ${}^{4}C_{1}(D)$ conformation in chloroform-d₃ solutions.

No transbenzoylations were observed when solutions of 2 (methyl sulphoxide- d_6), and 3-5 (chloroform- d_3) were kept for ten days at room temperature.

The mass spectra of 2-4, 7 and 8 showed molecular ions. The base peaks for 2-8 were always m/z 105 (Bz⁺) and prominent fragments at m/z 122 (BzOH⁺) and 77 (Ph⁺) were observed. Scheme 1 summarises the primary fragments and the pathways of fragmentation for 2 and 4. The spectrum of 4 was carried out with a resolution of 10,000 (10% valley definition) and the atomic composition of the fragments agrees with the indicated structures. The loss of Eto^{*} (peak A) is similar to that reported for



N-diethoxycarbonylvinyl glycosylamines.⁹ Peak B is evidence of the free anomeric hydroxyl group, and its structure is described similar to that for acetylated aldopyranosylamines.¹⁶ Peak C shows the presence of a hydroxyl group on C-3. Although no mass spectral data for acylated 2-deoxy-2-enamino aldoses are available, the results for 2-8 (see Experimental) agree with those reported for acetylated^{16,17} and benzoylated⁹ N-substituted glycosylamines.

EXPERIMENTAL

General procedures. Melting points are uncorrected. Optical rotations were measured at 20 ± 2 °C with a Perkin-Elmer 141 MC polarimeter, using 1 cm cell. UV spectra were recorded on a Beckman DU-7 spectrophotometer, IR spectra for KBr discs were measured with a Bomen Michelson MB-120 FT IR spectrophotometer. ¹H NMR (200.13 MHz) and ¹³C NMR (50.33 MHz) were obtained with a Varian XL-200 spectrometer for solutions in CDCl or DMSO-d. Assignments of ¹H signals were confirmed by decoupling and H/D exchange experiments. Proton-decoupled APT¹⁸ (attached proton test) spectra were used to assist in the assignment of signals. EI mass spectra (70 eV) were recorded with a Kratos MS-80RFA instrument, with an ionising current of 100 μ A, an accelerating voltage of 4 KV, and a resolution of 1000 (10% valley definition). The elemental compositions of the ions were determined with a resolution of 10000 (10% valley definition). Preparative chromatography was performed on Silica Gel 60 (Merck, 230 mesh), and TLC was carried out on silica gel 30 F_{254} (Merck) plates.

2-Deoxy-2-[(2,2-diethoxycarbonyl-Benzoylation of vinyl)amino]- α -D-glucopyranose (1). (a) То а stirred solution of 1 (3.0 g, 8.6 mmol) in pyridine (15 mL) at -40 °C was gradually added benzoyl chloride (2.42 g, 2 mL, 17 mmol) in pyridine (5 mL). The mixture was kept for 72 h at -40 °C, then poured into ice-water (~300 mL) to give a colourless syrup which was extracted with chloroform (3×30 mL), and successively washed with 1M sulphuric acid (3×30 mL), saturated aqueous sodium hydrogencarbonate (3×30 mL) and water (3×30 mL). The organic layer was dried (MgSO) and concentrated to dryness to give a syrup. Column chromatography (carbon tetrachloride-acetone 4:1 to 1:1) of this syrup gave 4,6-di-O-benzoyl-2-deoxy-2[(2,2-diethoxycarbonylvinyl)amino]- α -D-glucopyranose (4; 25 mg, 0.5%), R_{p} (carbon tetrachloride-acetone 2:1), 0.61; 3,6-di-0-benzoyl-2-deoxy-2[(2,2-diethoxycarbonylvinyl)amino]- α -D-

glucopyranose (3, 58 mg, 1.2%), $R_F = 0.55$; and 6-O-benzoyl-2-deoxy-2[(2,2-diethoxycarbonylvinyl)amino]- α -D-glucopyranose (2, 1.224 g, 31%), $R_F = 0.38$.

Compound 2 had mp 148-150 °C (from dichloromethane); $[\alpha]_{D}^{21} + 82.2^{\circ}$ (c 1.0, dichloromethane), no mutarotation was observed after 24 h; UV (CH₂Cl₂) 232 and 280 nm (ε_{mM} 13.2 and 18.4); IR 3550 (OH), 3290 (NH), 1724 (C=0 free), 1674 (C=0 bonded), 1614 (C=C and NH),^{11,15} and 1271 cm⁻¹ (C-O-C); ¹H NMR (DMSO-d₆) Tables 2 and 3, and δ 8.12-7.50 (m, 5H, Bz), 7.10 (d, 1H, $J_{1,0H}$ 5.0 Hz, OH-1), 5.41, and 5.40 (2d, 2H, $J_{3,0H}=J_{4,0H}=$ 6.0 Hz, OH-3, OH-4); ¹³C NMR (DMSO-d₆) Table 4 and δ 168.4, 165.8, 165.3 (3C=O), 160.0 (=CH), 133.5-128.9 (6C, Ph), 88.3 (=C), 59.0, 58.9 (2CH₂), 14.6 and 14.5 (2CH₃). MS (scheme 1): m/z 453 (1, M^{\ddagger}), 408 (1, M^{\ddagger} -Eto⁺, [A]), 407 (2, M^{\ddagger} -HCOOH, [B]), 229 (17, [C]), 200 (40, [C]-HCO⁺), 184 (19, [C]-Eto⁺), 154 (73, 184-H₂CO), 122 (80, BzOH⁺), 105 (100, Bz⁺), and 77 (63, Ph⁺).

Anal. Calcd for $C_{21}H_{27}O_{10}N$: C, 55.62; H, 6.00; N, 3.08. Found: C, 55.23; H, 5.96; N, 2.87.

Compound 3 was an amorphous and hygroscopic solid, and had $[\alpha]_{D}^{20}$ +120.3° (*c* 0.8, dichloromethane), no mutarotation was observed after 24 h; UV (CH₂Cl₂) 239.5 and 279.0 nm (ε_{mH} 11.9 and 12.7); IR 3364 (OH), 3280 (NH), 1723 (C=O free), 1661 (C=O bonded), and 1271 cm⁻¹ (C-O-C); ¹H NMR (CDCl₃) Tables 2 and 3, and δ 8.04-7.40 (m, 10H, 2Bz), 5.2 (bs, 2H, 2OH), ¹³C NMR (CDCl₃) Table 4 and δ 168.8, 167.3, 166.8, 165.4 (4C=O), 158.9 (=CH), 133.5-128.3 (12C, 2Ph), 90.9 (=C), 60.2, 59.6 (2CH₂), 14.2 and 14.0 (2CH₃). MS: *m/z* 557 (1, M⁺), 226 (6, Bz₂O⁺), 122 (78, BzOH⁺), 105 (100, Bz⁺), and 77 (32, Ph⁺); Found M⁺ 557.1907. C₂₈H₃₁O₁₁N requires M, 557.1867.

Compound 4 was an amorphous and hygroscopic solid, and had $[\alpha]_D^{21}$ +26.2° (*c* 0.9, dichloromethane), no change in optical rotation was observed after 24 h; UV (CH₂Cl₂) 233 and 280 nm (ε_{mM} 15.4 and 11.3); IR 3356 (OH), 3260 (NH), 1724 (C=O free), 1661 (C=O bonded), 1603 (C=C and NH), and 1265 cm⁻¹ (C-O-C); ¹H NMR (CDCl₂) Tables 2 and 3, and δ 8.12-7.25 (m, 10H, 2Bz), 4.51 (bs, 2H, 2OH); ¹³C NMR (CDCl₃) Table 4 and δ 169.2, 166.1, 166.0, 165.9 (4C=O), 159.6 (=CH), 133.5-128.3 (12C, 2Ph), 90.4 (=C), 60.0, 59.7 (2CH₂), 14.3, and 14.1 (2CH₃). MS (scheme 1): m/z 557 (1, M⁺), 512 (1, M⁺-EtO', [A]), 511 (1, M⁺-HCOOH, [B]), 229 (8, [C]), 200 (18, [C]-HCO'), 184 (9, [C]-EtO'), 154 (28, 184-H₂CO), 122 (38, BZOH⁺), 105 (100, Bz⁺), and 77 (30, Ph⁺); Found M⁺ 557.1900. $C_{28}H_{31}O_{11}N$ requires M, 557.1867.

(b) When the reaction was performed with 1 (0.5 g, 1.43 mmol) and benzoyl chloride (0.6 g, 0.5 mL, 4.30 mmol) in pyridine (5 mL) at -15 °C as in (a), 2 (37%), 3 (2.0%), 4 (0.4%), and 1,3,6-tri-O-benzoyl-2-deoxy-2-[(2,2-diethoxy-carbonylvinyl)amino]- α -D-glucopyranose (5, 6 mg, 0.6%, R_F 0.71), were obtained.

Compound 5 had mp 194-195 °C (from ethanol), $[\alpha]_{D}^{19}$ +146.5° (c 0.4, dichloromethane); UV (CH₂Cl₂) 236.0 and 287.5 nm (ε_{mM} 27.1 and 16.6); IR 3435 OH), 3230 (NH), 1736, and 1723 (C=O free), 1657 (C=O bonded), 1603 (C=C and NH), and 1269 cm⁻¹ (C-O-C); ¹H NMR (CDCl₃) Tables 2 and 3 , and 8.18-7.39 (m, 15H, 3Bz), 3.63 (bs, 1H, OH-4); ¹³C NMR (CDCl₃) Table 4 and δ 168.9, 166.5, 165.8, 165.2, 164.3 (5C=O), 158.4 (=CH), 134.2-128.4 (18C, 3Ph), 92.6 (=C), 60.1, 59.8 (2CH₂), 14.3 and 14.1 (2CH₃). MS: m/z 253(3), 208(1), 207(1), 180 (8), 122 (52, BZOH⁺), 105 (100, Bz⁺), and 77 (66, Ph⁺).

Anal. Calcd for $C_{35}H_{35}O_{12}N$: C, 63.53; H, 5.33; N, 2.11. Found: C, 63.24; H, 5.66; N, 2.06.

(c) When the reaction was carried out from 1 (0.5 g, 1.43 mmol) and benzoyl chloride (0.64 g, 0.53 mL, 4.58 mmol) at 0 °C as in (a), 3 (15%), 4 (5%), 5 (16%), and 1,3,4,6-tetra-O-benzoyl-2-deoxy-2-[(2,2-diethoxycarbonylvinyl)amino]- α -D-glucopyranose (6, 0.143 g, 16%, R_F 0.79) were obtained.

Compound 6 had mp 181-182 °C (from ethanol), $[\alpha]_{\rm D}^{22}$ + 219.2° (c 1.0, dichloromethane); UV (CH₂Cl₂) 239.5 and 276 nm ($\epsilon_{\rm MH}$ 30.4 and 21.0); IR 3260 (NH), 1740 (C=0 free), 1661 (C=0 bonded), 1609 (C=C and NH) and 1260 cm⁻¹ (C-O-C); ¹H NMR (CDCl₃) Tables 2 and 3, and δ 8.27-7.27 (m, 20H, 4Bz); ¹³C NMR (CDCl₃) Table 4 and δ 167.9, 165.8, 165.6,165.0, 164.8, 164.2 (6C=0), 158.0 (=CH), 134.1-128.2 (24C, 4Ph), 92.8 (=C), 59.9, 59.5 (2CH₂), 14.1 and 14.0 (2CH₃). MS: m/z 244(2), 122 (85, BzOH⁺), 105 (100, Bz⁺), and 77 (32, Ph⁺).

Anal. Calcd for $C_{42}H_{39}O_{13}N$: C, 65.88; H, 5.13; N, 1.83. Found: C, 65.93; H, 5.20; N, 1.89.

(d) To a stirred solution of 1 (2 g, 5.73 mmol), in pyridine (8 mL) at 0 °C was added gradually benzoyl chloride (3.62 g, 3.0 mL, 25.76 mmol). After 48 h at room temperature, the mixture was poured into ice-water (\simeq 300 mL), and the crude product was treated as in (a) to give 5 (3.0%) and 6 (80%).

In each reaction (a)-(d) the absence of benzoyl derivatives 2-6 in the aqueous layer was confirmed by TLC of the residue of this layer after concentration to dryness.

(e) To a solution of 1 (0.5 g, 1.43 mmol) in pyridine (5 mL) was added benzoyl chloride (1.10 g, 0.91 mL, 7.86 mmol). After 24 h at 45 °C, the mixture was poured into ice-water ($\simeq 100$ mL), and the crude product was crystallised from ethanol to give 6 (1.0 g, 92%).

1,4-Di-O-acetyl-3,6-di-O-benzoyl-2-deoxy-2-[(2,2diethoxycarbonylvinyl)amino]- α -D-glucopyranose (7) and 1,3-Di-O-acetyl-4,6-di-O-benzoyl-2-deoxy-2-[(2,2-diethoxycarbonylvinyl)amino]- α -D-glucopyranose (8). Conventional treatments¹⁹ of 3 and 4 (0.070 g, 0.125 mmol) with pyridine (3 mL) and acetic anhydride (0.025 g, 0.023 mL, 0.251 mmol) gave 7 (0.025 g, 31%) and 8 (0.073 g, 90%) respectively as pale and hygroscopic syrups. Compound 7 had $[\alpha]_{p}^{20}+154.8^{\circ}$ (c 0.7, dichloromethane); UV 233 and 278 nm (ε_{mM} 18.2 and 14.7); IR 3250 (NH), 1755, 1723 (C=O free), 1655 (C=O bonded), 1603 (C=C and NH), 1273 and 1237 cm^{-1} (C-O-C); ¹H NMR (CDCl₂) Tables 2 and 3, and δ 7.99-7.29 (m, 10H, 2Bz), 2.21 (s, 3H, 1-OAc) and 1.87 (s, 3H, AcO-4); ^{13}C NMR (CDCl₂) Table 4 and δ 169.2, 165.8, 165.4, 164.9, 164.3, 163.8 (6C=0), 158.1 (=CH), 133.5-128.2 (12C, 2Ph), 93.0

(=C), 60.0, 59.6 (2CH₂), 20.7, 20.4 (2CH₂CO), 14.3 and 14.1 $(2CH_3)$. MS: m/z 641 (2, M^+), 581 (2, M^+ -AcOH), 536 (1, M⁺-Bz[•]), 508 (1, 581-CO₂Et), 459 (3, 581-BzOH), 430 (2), 249 (3), 270 (5), 122 (32, BZOH⁺), 105 (100, BZ⁺), 77 (27, Ph^+), 60 (12, AcOH⁺), and 43 (30, Ac⁺); Found M⁺ 641.2080. C₃₂H₃₅O₁₃N requires M, 641.2108. Compound 8 had $[\alpha]_{p}^{22}$ +54.7° (c 1.0, dichloromethane); UV 233 and 278 nm (ε_{mH} 17.6 and 15.8); IR 3260 (NH), 1753, 1726 (C=O free), 1660 (C=O bonded), 1609 (C=C and NH), 1256 and 1239 cm^{-1} (C-O-C); ¹H NMR (CDCl₂) Table 2 and 3, and δ 8.00-7.34 (m, 10H, 2Ph), 2.22 (s, 3H, AcO-1) and 1.85 (s, 3H, 3-OAc); ¹³C NMR (CDCl₂) Table 4 and δ 169.8, 168.6, 168.4, 165.9, 165.3, 165.0 (6C=0), 158.6 (=CH), 133.6-128.2 (12C, 2Ph), 93.0 (=C), 60.7, 60.1 (2CH₂), 20.7, 20.3 (2CH₂CO), 14.26 and 14.10 (2CH); MS: m/z 641 (2, M^+), 596 (1, M^+ -EtO'), $(2, M^+, ACOH), 508 (1, 581-CO_2Et), 399 (1, 399)$ 581 581-BZOH-ACOH), 249 (2), 180 (5), 122 (45, BZOH⁺), 105 $(100, Bz^{+}), 77 (37, Ph^{+}), and 43 (18, Ac^{+});$ Found M^{+} . 641.2098. C₃₂H₃₅O₁₃N requires M, 641.2108.

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